

# ANCHOR Anchormelt 6512 Hotmelt Adhesive

## TECHNICAL DATASHEET

Anchormelt 6512 hotmelt adhesive is a light coloured permanent, pressure sensitive adhesive having a strong tack. It gives excellent die cutting properties making it excellent for a wide range of applications.

### Key Features

- High Strength Tack
- Flexible Bond line
- Approved to F & DA Status 175.105

### Application Devices

Method : Slot nozzle / Wheel / Jet applicators

Working Temperatures : 160-175°C

### Temperature and Timings

All information on temperature and timings represent normal working conditions and is provided as guideline only. However, please contact Redwood for advice if you wish to operate outside of these parameters.

### Storage

The Anchormelt 6512 should be stored unopened in dry conditions between 5-25°C, this will ensure the stated shelf life. The adhesive will have a limited life once the container is opened.

Storage Life - 2 years from delivery date as per above conditions

### Cleaning

For applicator internals use a paraffin wax based cleaner. For machine external surfaces use a limonene based cleaner.

### Technical Data

Viscosity @ 160°C : 78 Poise

Viscosity @ 175°C : 48 Poise

Ring and Ball Softening Point (ASTM E28) :88°C  
(typical value)

Colour : Off White

Setting time (proprietary) : Pressure Sensitive

Supply Format : 20 gram or 700 gram pillows



### Available in:

Anchormelt 6512 is available in 15kg boxes



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### Disclaimer

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