ANCHOR Anchorspray NC Upholstery Adhesive Clear

TECHNICAL DATASHEET

Anchorspray Non-Chlorinated Upholstery adhesive is a high tack spray adhesive which does not contain any chlorinated solvents or CFC's. With rapid bonding on a wide variety of materials it is suitable for adhering most materials using in the upholstery industry including hessian, foams, fibrous materials to themselves and wood, metal etc. Key Features

- Solvent Hydrocarbon
- Propellant Hydrocarbon
- Heat Resistance 70C
- Solids Content 35%
- Colour Clear
- Spray Pattern Web
- Coverage 125-155m² per 13kg canister

Surface Preparation

Surfaces to be bonded should be clean, dry and dust and oil free. Excessive dust will impair performance.

Application

Hold the spray gun at a 90 degree angle to the surface and apply a uniform coat of adhesive on either one or both of the surfaces ensuring 80%-100 coverage. When spraying the two surfaces ensure one is completed horizontally and the other vertically particularly paying attention to the edges.

Porous applications may require two applications.

Curing

For one way application let the adhesive dry for 30 seconds and then press into position.

For two way application spray both surfaces and allow 2-5 minutes before pressing.

For temporary bonds, spray one surface and allow 2-5 minutes before bonding.

Assembly

Attach a suitable spray nozzle to the spray gun, connect the hose to the canister and spray gun and tighten the connections. Open the valve on the canister and leave open until the canister is empty. Use the locking nut on the gun after use, turning off the valve will result in the adhesive drying in the hose causing blocking issues.

After spraying, remove the gun tip and rinse with solvent cleaner before cured.

Cleaning

Excess adhesive can be removed with solvent cleaner or white spirit.



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Further Notes

Storage and Shelf Life: Protect from extremes of temperature in a controlled environment between 15 and 35C, and away from direct sunlight. Do not stand on a cold concrete floor. Low temperatures can result in irreparable separation of the adhesive. If the adhesive sprays like a jet, the canister is are too cold. Warm to at least 10 degrees before using. DO NOT ALLOW THE PRODUCT TO FREEZE. Store under the correct conditions, in original, unopened containers, the product will have a shelf life of 12 months.

Disclaimer

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